

FORM PTO-1390 (Modified) (REV 11-98)		U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE		ATTORNEY'S DOCKET NUMBER
TRANSMITTAL LETTER TO THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US) CONCERNING A FILING UNDER 35 U.S.C. 371				2727-127
INTERNATIONAL APPLICATION NO. PCT/EP99/03159		INTERNATIONAL FILING DATE 07 May 1999 (07.05.99)		U.S. APPLICATION NO. (IF KNOWN, SEE 37 CFR 1.5 09/674877
TITLE OF INVENTION "Epothilon Derivatives, Processes for Their Production and Their Use"				
APPLICANT(S) FOR DO/EO/US Gerhard Hoefle, Thomas Leibold				
Applicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:				
<ol style="list-style-type: none"> <input checked="" type="checkbox"/> This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. <input type="checkbox"/> This is a SECOND or SUBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. <input type="checkbox"/> This is an express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expiration of the applicable time limit set in 35 U.S.C. 371(b) and PCT Articles 22 and 39(1). <input checked="" type="checkbox"/> A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed priority date. <input checked="" type="checkbox"/> A copy of the International Application as filed (35 U.S.C. 371 (c) (2)) <ol style="list-style-type: none"> <input checked="" type="checkbox"/> is transmitted herewith (required only if not transmitted by the International Bureau). <input type="checkbox"/> has been transmitted by the International Bureau. <input type="checkbox"/> is not required, as the application was filed in the United States Receiving Office (RO/US). <input checked="" type="checkbox"/> A translation of the International Application into English (35 U.S.C. 371(c)(2)). <input checked="" type="checkbox"/> A copy of the International Search Report (PCT/ISA/210). <input checked="" type="checkbox"/> Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371 (c)(3)) <ol style="list-style-type: none"> <input type="checkbox"/> are transmitted herewith (required only if not transmitted by the International Bureau). <input type="checkbox"/> have been transmitted by the International Bureau. <input type="checkbox"/> have not been made; however, the time limit for making such amendments has NOT expired. <input checked="" type="checkbox"/> have not been made and will not be made. <input type="checkbox"/> A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)). <input type="checkbox"/> An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)). <input checked="" type="checkbox"/> A copy of the International Preliminary Examination Report (PCT/IPEA/409). <input checked="" type="checkbox"/> A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371 (c)(5)). 				
Items 13 to 20 below concern document(s) or information included: <ol style="list-style-type: none"> <input type="checkbox"/> An Information Disclosure Statement under 37 CFR 1.97 and 1.98. <input type="checkbox"/> An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. <input checked="" type="checkbox"/> A FIRST preliminary amendment. <input type="checkbox"/> A SECOND or SUBSEQUENT preliminary amendment. <input type="checkbox"/> A substitute specification. <input type="checkbox"/> A change of power of attorney and/or address letter. <input type="checkbox"/> Certificate of Mailing by Express Mail <input checked="" type="checkbox"/> Other items or information: 				
WIPO Publication Cover Page Declaration (unsigned)				

U.S. APPLICATION NO. 09/674877	INTERNATIONAL APPLICATION NO. PCT/EP99/03159	ATTORNEY'S DOCKET NUMBER 2727-127
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21. * The following fees are submitted.:

BASIC NATIONAL FEE (37 CFR 1.492 (a) (1) - (5)) :

- | | |
|---|----------|
| <input type="checkbox"/> Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2) paid to USPTO and International Search Report not prepared by the EPO or JPO | \$970.00 |
| <input checked="" type="checkbox"/> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but Internation Search Report prepared by the EPO or JPO | \$840.00 |
| <input type="checkbox"/> International preliminary examination fee (37 CFR 1.482) not paid to USPTO but international search fee (37 CFR 1.445(a)(2)) paid to USPTO | \$690.00 |
| <input type="checkbox"/> International preliminary examination fee paid to USPTO (37 CFR 1.482) but all claims did not satisfy provisions of PCT Article 33(1)-(4) | \$670.00 |
| <input type="checkbox"/> International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(1)-(4) | \$96.00 |

CALCULATIONS PTO USE ONLY

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Surcharge of \$130.00 for furnishing the oath or declaration later than 20 30

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CLAIMS	NUMBER FILED	NUMBER EXTRA	RATE	
Total claims	17 - 20 =	0	x \$18.00	\$0.00
Independent claims	2 - 3 =	0	x \$78.00	\$0.00
Multiple Dependent Claims (check if applicable).			<input type="checkbox"/>	\$0.00
			TOTAL OF ABOVE CALCULATIONS =	\$860.00
Reduction of 1/2 for filing by small entity, if applicable. Verified Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28) (check if applicable).			<input type="checkbox"/>	\$0.00
			SUBTOTAL =	\$860.00
Processing fee of \$130.00 for furnishing the English translation later than	<input type="checkbox"/> 20 <input type="checkbox"/> 30	+ +		\$0.00
			TOTAL NATIONAL FEE =	\$860.00
Fee for recording the enclosed assignment (37 CFR 1.21(h)). The assignment must be accompanied by an appropriate cover sheet (37 CFR 3.28, 3.31) (check if applicable).			<input type="checkbox"/>	\$0.00
			TOTAL FEES ENCLOSED =	\$860.00
			Amount to be: refunded	\$
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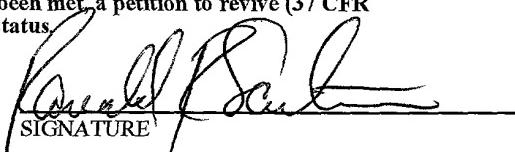
- A check in the amount of _____ to cover the above fees is enclosed.
- Please charge my Deposit Account **501145** in the amount of **\$860.00** to cover the above fees.
A duplicate copy of this sheet is enclosed.
- The Commissioner is hereby authorized to charge any fees which may be required, or credit any overpayment to Deposit Account No. **501145** A duplicate copy of this sheet is enclosed.

NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.

SEND ALL CORRESPONDENCE TO:

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SIGNATURE

Ronald R. Santucci

NAME

28,988

REGISTRATION NUMBER

November 1, 2000

DATE

09/674877
529 Rec'd PCT/PTC 07 NOV 2000

2727-127

IN THE UNITED STATES DESIGNATED/ELECTED OFFICE (US/DO/EO)

Applicants: Gerhard Hoefle and Thomas Leibold
International Appln. No.: PCT/EP99/03159
International Filing Date: 07 May 1999
Priority Date Claimed: 08 May 1998
For: EPOTHILON DERIVATIVES, PROCESSES FOR THEIR PRODUCTION AND
THEIR USE

PRELIMINARY AMENDMENT

Box PCT
Assistant Commissioner for Patents
Washington, D.C. 20231
Attn: US/DO/EO

S I R:

Preliminary to examination of the above-identified application kindly amend the application as follows:

In the Claims:

In claim 6, lines 1-2, kindly delete "any of the preceding claims" and substitute therefor --claim 1--;

In claim 7, line 1, kindly delete "any of claims 4 to 6" and substitute therefor --claim 4--;

In claim 8, line 1, kindly delete "any of claims 4 to 7" and substitute therefor --claim 4--;

In claim 9, lines 4-5, kindly delete "any of the preceding claims" and substitute therefor --claim 1--;

In claim 10, line 4, kindly delete "any of the preceding claims" and substitute therefor --claim 1--;

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In claim 11, line 4, kindly delete "any of the preceding claims" and substitute therefor --claim 1--;

In claim 12, line 4, kindly delete "any of the preceding claims" and substitute therefor --claim 1--.

Kindly amend claim 14 as follows:

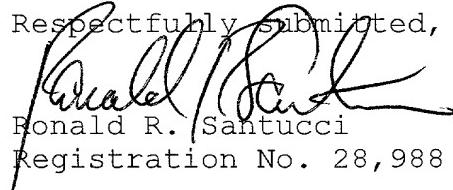
14. (Amended) Process for the production of a compound of formula (6), characterized in that it comprises the process steps as disclosed in [claims] claim 9[, 10, 11 or 12 and 13, wherein the residues are defined as in the preceding claims].

In claim 15, line 2, kindly delete "claims 1 to 8" and substitute therefor --claim 1--;

In claim 17, line 3, kindly delete "claims 1 to 8" and substitute therefor --claim 1--.

REMARKS

The claims (as amended during Chapter II) of the above-identified application have been amended to remove all multiple dependencies. No new matter has been added. Accordingly, an early examination of the application is respectfully requested.

Respectfully submitted,

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Registration No. 28,988

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PCTWELTORGANISATION FÜR GEISTIGES EIGENTUM
Internationales BüroINTERNATIONALE ANMELDUNG VERÖFFENTLICHT NACH DEM VERTRAG ÜBER DIE
INTERNATIONALE ZUSAMMENARBEIT AUF DEM GEBIET DES PATENTWESENS (PCT)

(51) Internationale Patentklassifikation ⁶ : C07F 5/02, C07D 493/04, A61K 31/425, 31/365, A01N 43/90 // (C07D 493/04, 313:00, 303:00)	A3	(11) Internationale Veröffentlichungsnummer: WO 99/58534 (43) Internationales Veröffentlichungsdatum: 18. November 1999 (18.11.99)
(21) Internationales Aktenzeichen: PCT/EP99/03159		(81) Bestimmungsstaaten: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZA, ZW, ARIPO Patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), eurasisches Patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), europäisches Patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI Patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).
(22) Internationales Anmeldedatum: 7. Mai 1999 (07.05.99)		
(30) Prioritätsdaten: 198 20 599.6 8. Mai 1998 (08.05.98) DE		
(71) Anmelder (<i>für alle Bestimmungsstaaten ausser US</i>): GESELLSCHAFT FÜR BIOTECHNOLOGISCHE FORSCHUNG MBH (GBF) [DE/DE]; Mascheroder Weg 1, D-38124 Braunschweig (DE).		
(72) Erfinder; und		Veröffentlicht
(75) Erfinder/Anmelder (<i>nur für US</i>): HOEFLER, Gerhard [DE/DE]; Mascheroder Weg 1, D-38124 Braunschweig (DE). LEIBOLD, Thomas [DE/DE]; Mascheroder Weg 1, D-38124 Braunschweig (DE).		<i>Mit internationalem Recherchenbericht. Vor Ablauf der für Änderungen der Ansprüche zugelassenen Frist. Veröffentlichung wird wiederholt falls Änderungen eintreffen.</i>
(74) Anwälte: BOETERS, Hans, D. usw.; Bereiteranger 15, D-81541 München (DE).		(88) Veröffentlichungsdatum des internationalen Recherchenberichts: 13. Januar 2000 (13.01.00)

(54) Title: EPOTHILONE DERIVATIVES, A METHOD FOR THE PRODUCTION THEREOF, AND THEIR USE

(54) Bezeichnung: EPITHILONDERIVATE, VERFAHREN ZU DEREN HERSTELLUNG UND DEREN VERWENDUNG

(57) Abstract

The invention relates to epothilone derivatives, a method for the production thereof, and to their use for producing medicaments and plant protection products.

(57) Zusammenfassung

Die vorliegende Erfindung betrifft Epothilonederivate, Verfahren zu deren Herstellung und deren Verwendung zur Herstellung von Arzneimitteln und Pflanzenschutzmitteln.

4th May 1999/pl

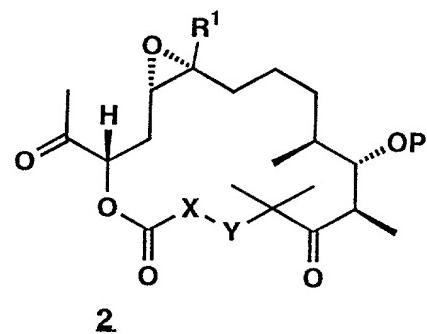
Our ref: 9926 GBF

New International Patent Application

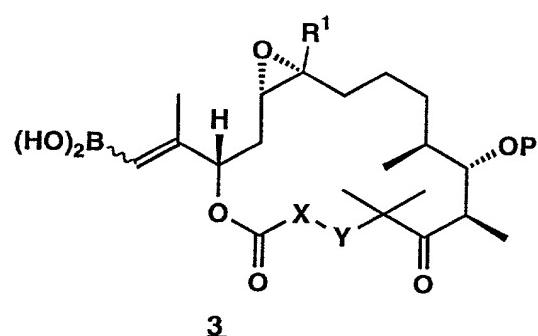
Gesellschaft für Biotechnologische Forschung mbH (GBF)

**Epothilon derivatives, processes for their production and
their use**

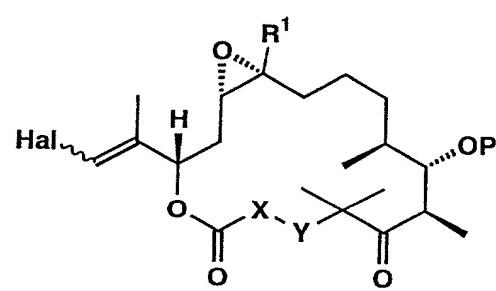
The present invention relates generally to epothilon derivatives, to processes for their production and to their use in the manufacture of medicaments and plant protection agents. The invention relates especially to epothilon derivatives of the general formulae 2 to 6 shown below and to their use as medicaments and plant protection agents.



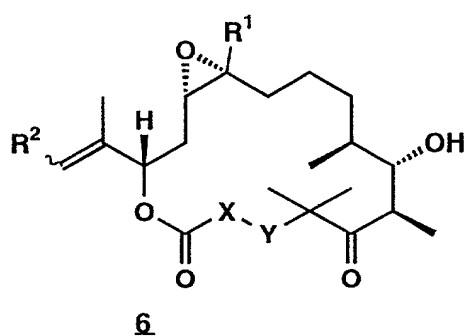
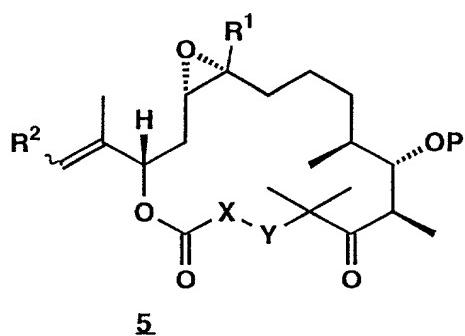
2



3



4



In the above formulae:

R¹ = a H atom or a C₁- to C₈-alkyl group, preferably a C₁- to C₆-alkyl group, especially preferably a C₁- to C₄-alkyl group, especially a methyl, ethyl, propyl or butyl group,

R² = a monocyclic aromatic group, such as a 5- or 6-membered aromatic group (such as a phenyl ring) or a vinyl group, each of which may be substituted in the ortho- and/or meta- and/or para-position(s) by one, two, three, four or five, especially one or two, halogen atoms and/or OR⁴ and/or NR⁵R⁶ groups and/or alkyl and/or alkenyl and/or alkynyl groups, wherein R⁴, R⁵ and R⁶ each independently of the others have the same meanings as R¹, but are independent of R¹, or

R² = a monocyclic 5- or 6-membered heteroaromatic group which may have one or more, especially one or two, O and/or N and/or S atoms in the ring and/or may have OR⁴ and/or NR⁵R⁶ groups and/or alkyl and/or alkenyl and/or alkynyl groups as substituents, wherein R⁴, R⁵ and R⁶ are as defined above. In the definition of R² there are especially preferred C₁-C₆-alkyl or C₂-C₆-alkenyl and -alkynyl groups, especially C₁-C₄-alkyl or C₂-C₄-alkenyl and -alkynyl groups. As alkyl groups there are especially preferred methyl, ethyl, propyl and butyl groups and as heteroaromatic groups 6-membered heteroaromatic groups,

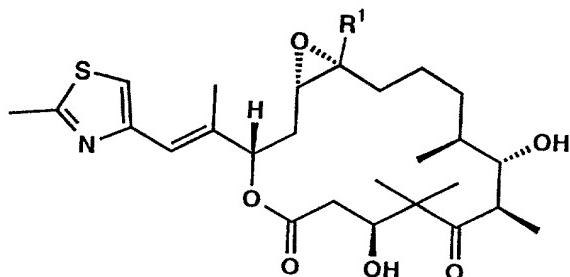
Hal = a halogen atom, such as Br or I,

X-Y = a group of the formula -CH₂CH-OP or -CH=CH-, and

P = a protecting group, such as TMS.

The compounds according to the invention may be produced as follows:

Compounds of the formula (2) may be produced by reacting compounds of the formula (1)



as described in DE 195 42 986, the radicals being as defined above. In that reaction, especially the following conditions (i), (iii) and optionally (after (i)) also (ii) may be used:

- (i) (a) O_3 in a solvent, such as CH_2Cl_2 , and
 - (b) reductive working-up, for example with Me_2S ;
- (ii) (a) $(CH_3CO)_2O$, HCO_2H , NET_3 , DMAP;
 - (b) DBU; and
 - (c) $MeOH$, NH_3 ; and
- (iii) Me_3SiCl , NET_3 .

Compounds of the formula (3) are obtainable by reacting a compound of the formula (2) with a compound of the formula $HC[B(OR)_2]_3$, such as tris(ethylenedioxyboryl)methane; R may be an alkyl or alkenyl group as defined above.

In the reaction there is optionally used a strong base, such as a C_1-C_4 -alkyl-Li compound (such as butyllithium) or a di- C_1-C_4 -alkylamine-Li compound (such as a dimethylamine-lithium compound). The reaction is generally carried out at low temperatures, such as, for example, at temperatures of

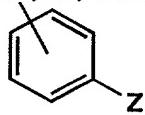
less than -30°C, preferably at temperatures of less than -50°C, especially preferably at temperatures of at least -78°C. Further reaction conditions may be found in D. Schummer, G. Höfle in *Tetrahedron* 1995, 51, 11219.

For example, a compound of the formula (2) is reacted with tris(ethylenedioxyboryl)methane and butyllithium at -78°C to form a compound of the formula (3).

A compound of the formula (4) may be produced from a compound of the formula (3) by reaction with N-iodo- or N-bromo-succinimide, optionally in a polar solvent, such as acetonitrile. Further reaction conditions may be found in the following literature reference: N.A. Petasis, I.A. Zavialor, *Tetrahedron Lett.* 1996, 37, 567.

For the production of a compound of the formula (5), a compound of the formula (3) may be reacted within the framework of a Suzuki coupling with a compound of the formula R²-Z, wherein R² has the meanings given above and Z may be a halogen atom or a group of the formula -OSO₂CF₃, -CH=CHI, -CH=CHOSO₂CF₃. The group R²-Z may especially have the following structures:

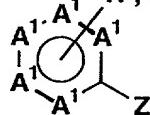
O-, N-, C-Subst.



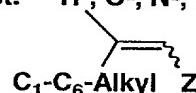
H-, O-, N-, C-Subst.



H-, O-, N-, C-Subst.



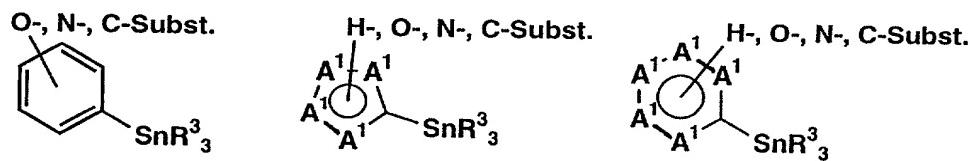
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wherein A¹ represents O, S, N or C atoms and the substituents O-, N- and C- correspond to the above-described groups OR⁴, NR⁵R⁶ and alkyl, alkenyl and/or alkynyl groups.

Especially preferred as substituents "C" are C₁-C₆-alkyl or C₂-C₆-alkenyl and/or -alkynyl groups, especially C₁-C₄-alkyl or C₂-C₄-alkenyl and/or -alkynyl groups. As alkyl groups there are especially preferred methyl, ethyl, propyl and butyl groups.

Alternatively, a compound of the formula (5) may be produced by reacting a compound of the formula (4) by means of a Stille coupling with R²-SnR³, wherein R² is as defined above and R³ is a C₁- to C₆-alkyl group, preferably a C₁- to C₄-alkyl group and especially preferably a methyl, ethyl, propyl or butyl group. In addition, the compound R²-SnR³, may have one of the following structures:



wherein the radicals and substituents are as defined above.

Furthermore, according to the invention, a compound of the formula (6) may be produced by removing the protecting group from the compound of the formula (5), for example with a weak acid, such as citric acid, or compounds such as TBAF, pyridine x HF. Optionally an alcohol, such as methanol, may be used as solvent, the temperature preferably being adjusted to values of, for example, from 40 to 60°C, preferably about 50°C.

In summary, the compound of the formula (6) may be produced by the above-described steps (epothilon A or B → (2) → (3) → (4) → (5) → (6) or epothilon A or B → (2) → (3) → (5) → (6)).

According to the invention there are also disclosed medicaments that contain at least one of the compounds (2), (3), (4), (5) or (6) and optionally customary carriers, diluents and adjuvants.

Such compounds may especially be used also as cytostatic agents and for plant protection in agriculture and/or forestry and/or in horticulture, the compounds optionally being used together with one or more customary carriers, adjuvants and/or diluents.

Examples

Synthesis of the ketone derivatives 2

For a detailed description see DE 195 42 986 A1.

Synthesis of the alkenylboronic acid derivatives 3

(see also D. Schummer, G. Höfle, *Tetrahedron* **1995**, *51*, 11219)

Typical Example ($R^1 = H$, $X-Y = CH_2CHOTMS$):

A solution of tris(ethylenedioxyboryl)methane (0.30 g, 1.5 mmol) in CH_2Cl_2/THF (1:1; 4 ml) was prepared and cooled under inert gas to $-78^\circ C$. At that temperature, butyllithium (1.6M solution in hexane; 0.73 ml, 1.2 mmol) was added drop-

wise in the course of 10 minutes. After 2 hours, ketone 2 (81 mg, 0.15 mmol) in CH₂Cl₂/THF (1:1, 2 ml) was added, heated to room temperature and stirred for 17 hours. After the addition of MeOH (2 ml), the clear reaction solution was purified by means of preparative HPLC (Lichroprep RP-18, CH₃CN/H₂O 75 : 25). 57 mg (65 %) of alkenylboronic acid 3 were obtained in the form of an E/Z-isomeric mixture (6 : 4).

Selected typical data: LC-MS (ESI-MS): 585 (M⁺ + H); ¹H-NMR: (300 MHz, CD₃OD): E-isomer: 1.91 (s, 3H), 5.16 (d, 1H, 10 Hz), 5.49 (s, 1H), Z-isomer: 1.85 (d, 3H, 1.1 Hz), 4.93 (s, 1H), 5.26 (d, 1H, 9.6 Hz).

Synthesis of the iodovinyl derivatives 4

(see also N.A. Petasis, I.A. Zavialor, *Tetrahedron Lett.* 1996, 37, 567)

Typical Example (R¹ = H, X-Y = CH₂CHOTMS):

At room temperature, N-iodosuccinimide (6.0 mg, 27 μmol) was added under inert gas and with the exclusion of light to a solution of alkenylboronic acid 3 (12 mg, 21 μmol; E/Z 9:1) in CH₃CN (150 μl) and stirred for 3 hours. After concentration, the residue was purified by means of preparative thin-layer chromatography (SiO₂, CH₂Cl₂/MeOH 95 : 5). 9 mg (66 %) of the iodovinyl derivative 4 were isolated in the form of an E/Z-isomeric mixture (9:1).

Selected typical data: LC-MS (ESI-MS): 667 (M⁺ + H); ¹H-NMR: (300 MHz, CDCl₃): E-isomer: 1.82 (d, 3H, 1.1 Hz), 5.36 (d, 1H, 11 Hz), 6.43 (s, 1H), Z-isomer: 1.84 (d, 3H, 1.1 Hz), 5.54 (d, 1H, 10.5 Hz), 6.09 (s, 1H).

Suzuki coupling of the alkenylboronic acid 3

(see also A. Suzuki, *Acc. Chem. Res.* **1982**, *15*, 178; A. Torrado, S. Lopez, R. Alvarez, A.R. De Lera *Synthesis*, **1995**, 285)

Typical Example ($R^1 = H$, $X-Y = CH_2CHOTMS$, $R^2 = Ph$):

A solution of alkenylboronic acid 3 (12 mg, 21 μmol ; E/Z 2 : 8) and thallium ethanolate (2M solution in EtOH; 12 μl , 24 μmol) in THF (150 μl) was stirred at room temperature for 15 minutes, then a solution of phenyl iodide (4.0 μl , 6.0 mg, 29 μmol) and tetrakis(triphenylphosphino)-palladium (7.1 mg, 6.2 μmol) in THF (150 μl) was added dropwise in 30 minutes and again stirred for 30 minutes. After purification by means of preparative thin-layer chromatography (SiO_2 , $\text{CH}_2\text{Cl}_2/\text{Et}_2\text{O}$ 95 : 5) the phenyl-analogous epothilon 5 (10 mg, 79 %, E/Z 2 : 8) was obtained in the form of a colourless solid.

Selected typical data: LC-MS (ESI-MS): 617 ($M^+ + H$); $^1\text{H-NMR}$: (300 MHz, CDCl_3): E-isomer: 1.87 (d, 3H, 1.4 Hz), 5.35 (d, 1H, 10.7 Hz), 6.54 (s, 1H), Z-isomer: 1.80 (d, 3H, 1.5 Hz), 5.61 (d, 1H, 10.2 Hz), 6.41 (s, 1H).

Stille coupling of the iodovinyl derivatives 4

(see also K.C. Nicolaou, Y. He, F. Roschangar, N.P. King, D. Vourloumis, T. Li *Angew. Chem.* **1998**, *110*, (1/2), 89)

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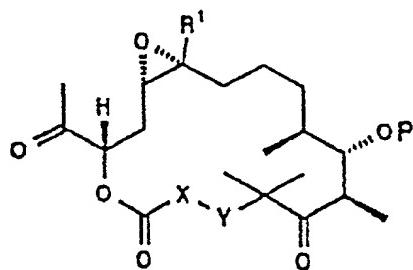
426 Rec'd PCT/PJO 07 NOV 2000

PCT Chapter II

International Patent Application PCT/EP 99/03 159
based on DE 198 20 599.6
Hoefle et al.: Epothilone derivatives etc.

Patent Claims

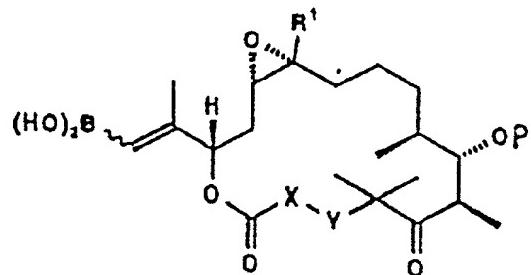
1. Epothilone derivative of formula (2)



wherein R¹ is a hydrogen atom or a C₁₋₈-alkyl group, X-Y is a group of formula -CH₂CH-OP or -CH=CH-, and P is a protective group, wherein X-Y is excluded as group of formula -CH₂CH-OP if R¹ means a hydrogen atom or a C₁₋₄-alkyl group.

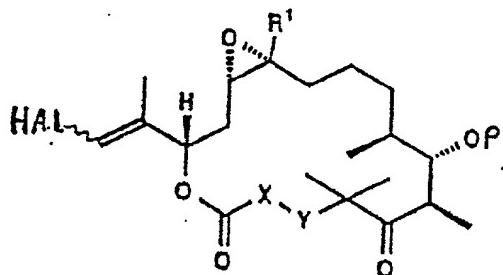
ART 34 AMDT

2. Epothilone derivative of formula (3)



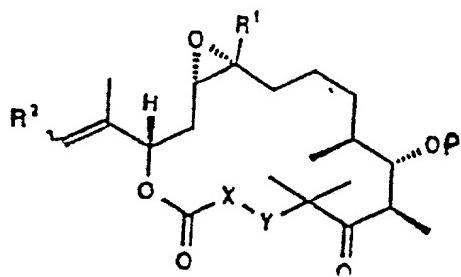
wherein the residues are as defined in claim 1.

3. Epothilone derivative of formula (4)



wherein the residues R^1 , $X-Y$ and P are defined as in claim 1, and
Hal is a halogen atom such as Br or I.

4. Epothilone derivative of formula (5)



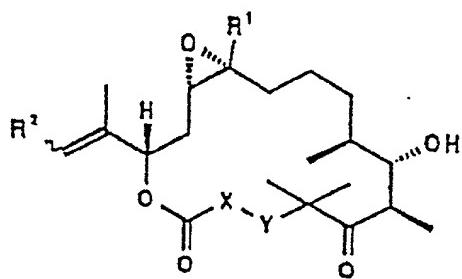
ART 34 AMDT

wherein the residues R¹, X-Y and P are defined as in claim 1, and R² is a monocyclic aromatic which can be substituted by a halogen atoms and/or OR⁴- and/or NR⁵R⁶- and/or alkyl, alkenyl and/or alkinyl groups in ortho- and/or meta- and/or para-position, or a monocyclic 5- or 6-membered hetero aromatic, which can be provided with one or several O- and/or N- and/or S-atoms in the ring and/or which can be provided with OR⁴- and/or NR⁵R⁶- and/or alkyl, alkenyl and/or alkinyl groups as substituents, wherein the residues R⁴, R⁵ and R⁶ independently are defined as R¹ in claim 1, but are independent of R¹, wherein

(i) XY is excluded as group of formula -CH=CH- if R¹ is a hydrogen atom or a C₁₋₄-alkyl group and R² is a monocyclic hetero aromatic having a N atom and a S atom in its ring and a C₁-alkyl substituent and

(ii) X-Y is excluded as group of formula -CH₂-CH-OP if R¹ is a hydrogen atom or a C₁₋₄-alkyl group and R² is a monocyclic hetero aromatic having a N atom and a S atom in its ring and a C₁-alkyl substituent.

5. Epothilone derivative of formula (6)



wherein the residues are defined as in claim 4 and, if X-Y means a group of formula -CH₂CH-OP, the protective group P has been removed, wherein

(i) XY is excluded as group of formula -CH=CH- if R¹ is a hydrogen atom or a C₁₋₄-alkyl group and R² is a monocyclic hetero aromatic having a N atom and a S atom in its ring and a C₁-alkyl substituent and

(ii) X-Y is excluded as group of formula -CH₂-CH-OP if R¹ is a hydrogen atom or a C₁₋₄-alkyl group and R² is a monocyclic hetero aromatic having a N atom and a S atom in its ring and a C₁-alkyl substituent.

6. Epothilone derivative according to any of the preceding claims, characterized in that R¹, R⁴, R⁵ and R⁶ are a hydrogen atom or a C₁₋₆-alkyl group, especially a C₁₋₆-alkyl group.

7. Epothilone derivative according to any of claims 4 to 6, characterized in that the substituents of the monocyclic aromatic and/or hetero aromatic are C₁₋₆-alkyl, C₂₋₆-alkenyl and C₂₋₆-alkinyl groups, respectively, especially C₁₋₄-alkyl, C₂₋₄-alkenyl and C₂₋₄-akinyll groups, respectively and the halogen atoms fluoro, chloro, bromo or iodo atoms.

8. Epothilone derivatives according to any of claims 4 to 7, characterized in that the aromatic and hetero aromatic, respectively, is provided with 1, 2 or 3 substituents and the hetero aromatic is provided with 1, 2 or more and especially 1, 2, 3, or 4 hetero atoms.

9. Process for the production of a compound of formula (3),

characterized in that a compound of formula (2) is reacted with the compound of formula $\text{HC}[\text{B}(\text{OR})_2]_3$, if wanted in the presence of a base, wherein the residues are defined as in any of the preceding claims and R is defined as R^1 , but is independent of R^1 .

10. Process for the production of a compound of formula (4), characterized in that a compound of formula (3) is reacted with N-iodo- or N-bromo succinimide and that the residues are defined as in any of the preceding claims.

11. Process for the production of a compound of formula (5), characterized in that a compound of formula (3) is reacted by a Suzuki coupling with a compound of formula $\text{R}^2\text{-Z}$, wherein R^2 is defined as in any of the preceding claims and Z can be a halogen atom or a group of formula $-\text{OSO}_2\text{CF}_3$, $-\text{CH=CHI}$, $-\text{CH=CHSO}_2\text{CF}_3$.

12. Process for the production of a compound of formula (5), characterized in that a compound of formula (4) is reacted by a silent coupling (stille Kupplung) with $\text{R}^2\text{-SNR}^3_3$, wherein R^2 is defined as in any of the preceding claims and R^3 is a C_{1-6} -alkyl group, especially a C_{1-4} -alkyl group, preferably a methyl, ethyl, propyl or butyl group.

13. Process for the production of a compound of formula (6), characterized in that the protective group is removed from a compound of formula (5).

14. Process for the production of a compound of formula (6), characterized in that it comprises the process steps as disclosed in claims 9, 10, 11 or 12 and 13, wherein the residues are defined as in the preceding claims.

15. Therapeutical agent, containing at least one of the compounds described in claims 1 to 8 and optionally usual carriers, diluents and/or auxiliary agents.
16. Therapeutical agent according to claim 15, characterized in that it is a cytostaticum.
17. Plant protecting agent in agriculture and/or forest culture and/or horticulture, containing at least one compound described in claims 1 to 8 and optionally usual carriers, diluents and/or auxiliary agents.

00000000000000000000000000000000

Abstract

The present invention relates to epothilon derivatives, processes for their production and their use in the manufacture of medicaments and plant protection agents.

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PTO/SB/01 (12-97)

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DECLARATION FOR UTILITY OR DESIGN PATENT APPLICATION (37 CFR 1.63)

Declaration Submitted with Initial Filing OR Declaration Submitted after Initial Filing (surcharge (37 CFR 1.16 (e)) required)

Attorney Docket Number	2727-127
First Named Inventor	Gerhard Hoefle
COMPLETE IF KNOWN	
Application Number	09 / 674,877
Filing Date	
Group Art Unit	
Examiner Name	

As a below named inventor, I hereby declare that:

My residence, post office address, and telephone are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

"Epothilon-Derivatives, Processes For Their Production and Their Use"

The specification of which

(Title of the Invention)

is attached hereto

OR

was filed on (MM/DD/YYYY) **05/07/1999**

as United States Application Number or PCT International

Application Number **107/EP99/03159** and was amended on (MM/DD/YYYY) (if applicable).

I hereby state that I have reviewed and understood the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(d) of any foreign application(s) for patent or (inventor's certificate), or 365(e) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent or inventors certificate, or of any PCT International application having a filing date before that of the application on which priority is claimed.

Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Copy Attached? YES	Certified Copy Attached? NO
198 20 599.6	Germany	05/08/1998	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>

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(I hereby claim the benefit under 35 U.S.C. 119(e) of any United States provisional application(s) listed below.)

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U.S. Parent Application or PCT Parent Number -	Parent Filing Date (MM/DD/YYYY)	Parent Patent Number (If applicable)
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Bar Code
OR
 Registered practitioner(s) name/registration number listed below

Name	Registration Number	Name	Registration Number
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Gerald Levy	24,419		
Ronald R. Santucci	28,988		
Ronald E. Brown	32,200		

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I hereby declare that all statements made herein of my own knowledge are true and that all signatures made on information and papers are believed to be true; and further that these statements were made with the knowledge that such false statements and the like may be made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such well known statement may jeopardize the validity of the application or any patent issued thereon.

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City State ZIP Country
 Additional inventors are being named on the 1 supplemental Additional Inventor(s) sheet(s) PTO/SB/02A attached hereto

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DECLARATION

ADDITIONAL INVENTOR(S) Supplemental Sheet Page 3 of 3

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A petition has been filed for this unsigned inventor

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Signature

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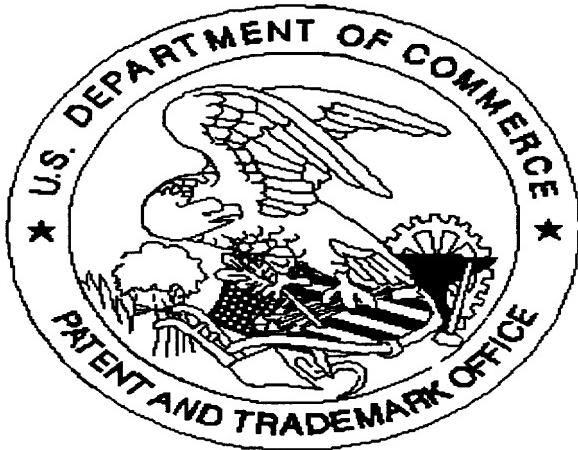
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